

$$\begin{array}{cccc}
 \boxed{3} & + & \boxed{} & + & \boxed{7} & = & \boxed{18} \\
 + & & + & & + & & + \\
 \boxed{} & + & \boxed{} & + & \boxed{} & = & \boxed{19} \\
 + & & + & & + & & + \\
 \boxed{2} & + & \boxed{} & + & \boxed{1} & = & \boxed{8} \\
 \parallel & & \parallel & & \parallel & & \\
 \boxed{11} & + & \boxed{17} & + & \boxed{17} & &
 \end{array}$$

$$\begin{array}{cccc}
 \boxed{2} & + & \boxed{} & + & \boxed{9} & = & \boxed{15} \\
 + & & + & & + & & + \\
 \boxed{} & + & \boxed{} & + & \boxed{} & = & \boxed{11} \\
 + & & + & & + & & + \\
 \boxed{8} & + & \boxed{} & + & \boxed{5} & = & \boxed{19} \\
 \parallel & & \parallel & & \parallel & & \\
 \boxed{17} & + & \boxed{11} & + & \boxed{17} & &
 \end{array}$$

$$\begin{array}{cccc}
 \boxed{} & + & \boxed{3} & + & \boxed{} & = & \boxed{10} \\
 + & & + & & + & & + \\
 \boxed{7} & + & \boxed{} & + & \boxed{8} & = & \boxed{21} \\
 + & & + & & + & & + \\
 \boxed{} & + & \boxed{9} & + & \boxed{} & = & \boxed{14} \\
 \parallel & & \parallel & & \parallel & & \\
 \boxed{10} & + & \boxed{18} & + & \boxed{17} & &
 \end{array}$$

$$\begin{array}{cccc}
 \boxed{} & + & \boxed{9} & + & \boxed{} & = & \boxed{21} \\
 + & & + & & + & & + \\
 \boxed{2} & + & \boxed{} & + & \boxed{8} & = & \boxed{14} \\
 + & & + & & + & & + \\
 \boxed{} & + & \boxed{3} & + & \boxed{} & = & \boxed{10} \\
 \parallel & & \parallel & & \parallel & & \\
 \boxed{8} & + & \boxed{16} & + & \boxed{21} & &
 \end{array}$$

$$\begin{array}{cccc}
 \boxed{9} & + & \boxed{} & + & \boxed{} & = & \boxed{18} \\
 + & & + & & + & & + \\
 \boxed{} & + & \boxed{3} & + & \boxed{} & = & \boxed{15} \\
 + & & + & & + & & + \\
 \boxed{} & + & \boxed{} & + & \boxed{6} & = & \boxed{12} \\
 \parallel & & \parallel & & \parallel & & \\
 \boxed{18} & + & \boxed{8} & + & \boxed{19} & &
 \end{array}$$

$$\begin{array}{cccc}
 \boxed{6} & + & \boxed{} & + & \boxed{} & = & \boxed{23} \\
 + & & + & & + & & + \\
 \boxed{} & + & \boxed{4} & + & \boxed{} & = & \boxed{9} \\
 + & & + & & + & & + \\
 \boxed{} & + & \boxed{} & + & \boxed{7} & = & \boxed{13} \\
 \parallel & & \parallel & & \parallel & & \\
 \boxed{9} & + & \boxed{18} & + & \boxed{18} & &
 \end{array}$$

Jede Ziffer von 1-9 muss verwendet werden, aber immer nur einmal!